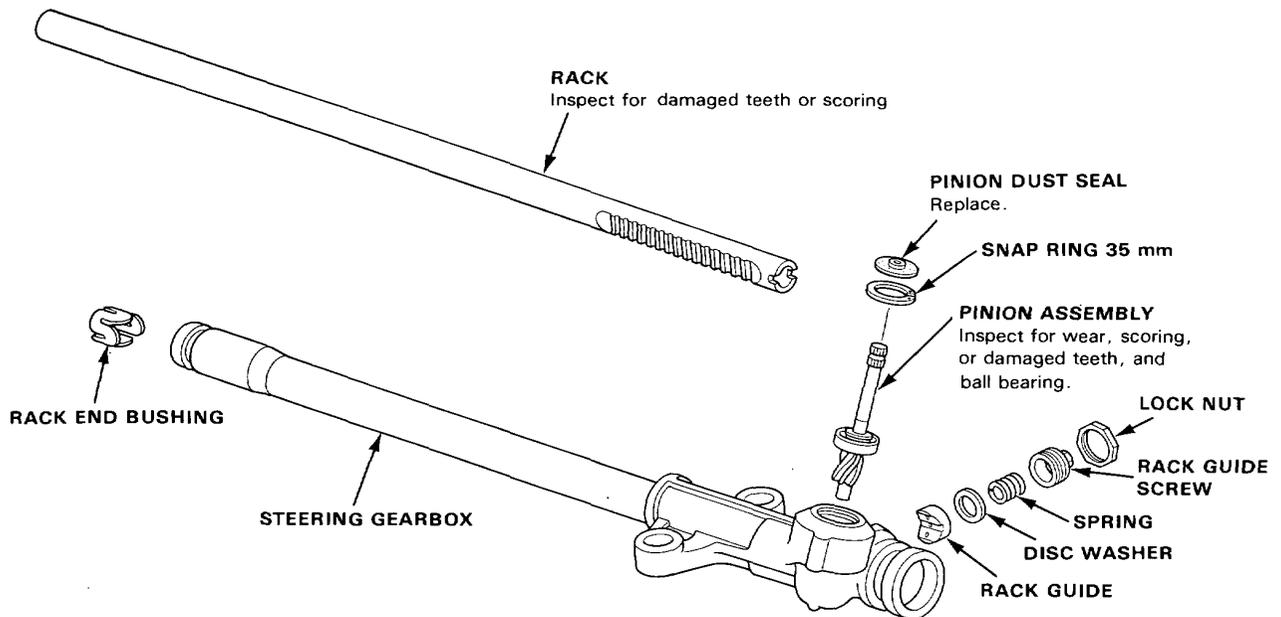
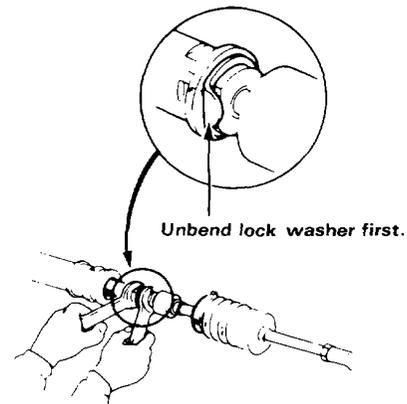




Disassembly/Inspection

1. Carefully clamp the gearbox in a vise.
2. Loosen the bands, then pull the boots away from the ends of the gearbox and unbend the tie-rod lock washers.
3. Hold the rack with a 22 mm wrench and unscrew the tie-rods with a 17 mm wrench.
4. Remove the rack guide components from the gearbox.
5. Remove the pinion boot, pinion dust seal, and 35 mm snap ring, then pull the pinion out of the gearbox.
6. Slide the rack out of the gearbox.



NOTE: The pinion assembly bearing cannot be removed. If the bearing must be replaced, replace as an assembly.