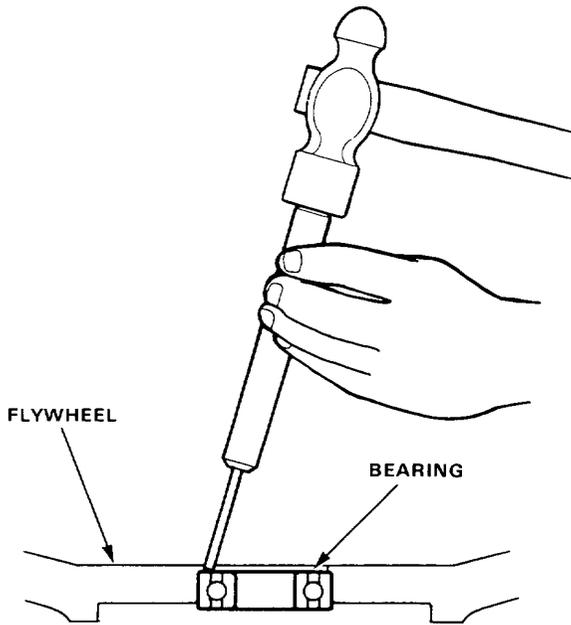
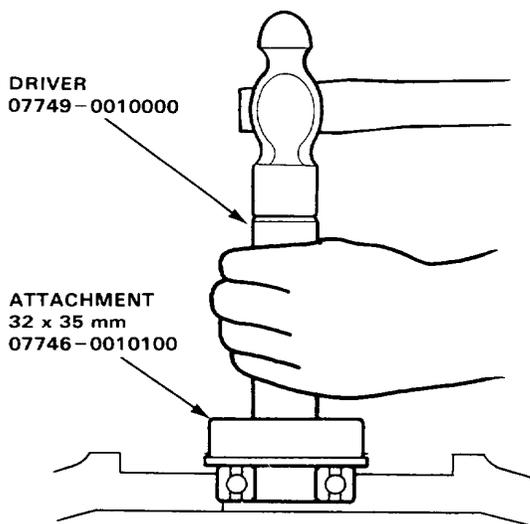


# Flywheel and Clutch

2. Remove the bearing from the flywheel.



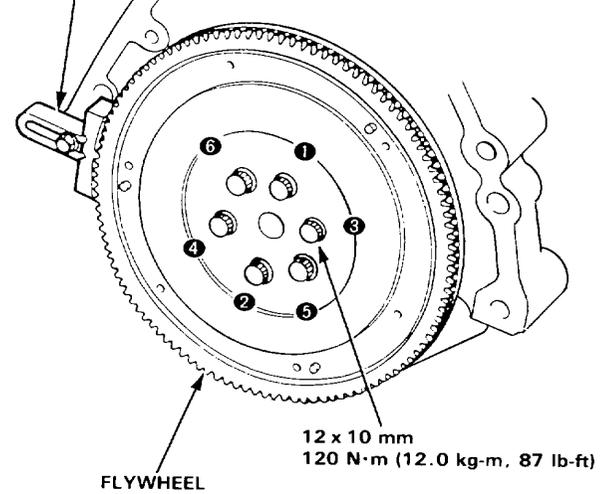
3. Drive in the new bearing in the flywheel.



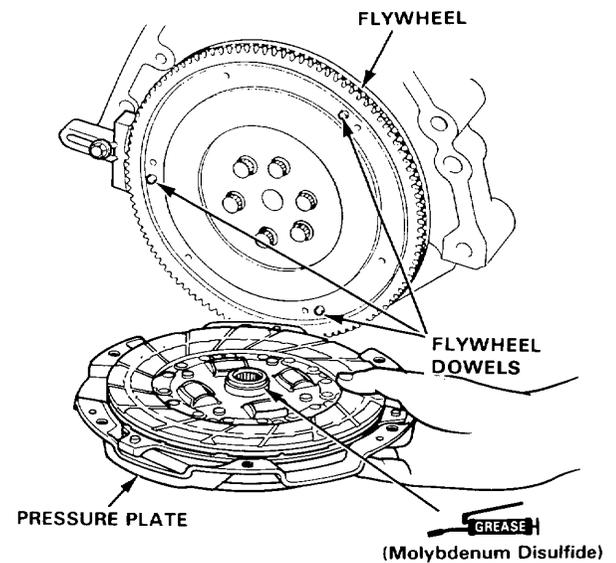
## Installation

1. Align the hole in flywheel with the crankshaft dowel pin and assemble. Install the bolts only finger tight.
2. Install the Ring Gear Holder, then torque the flywheel bolts in a crisscross pattern, as shown.

RING GEAR HOLDER  
07924-PD20002  
or  
07924-PD20003



3. Install the clutch disc and pressure plate by aligning the flywheel dowels with dowel holes in the pressure plate.



4. Install the attaching bolts finger tight.

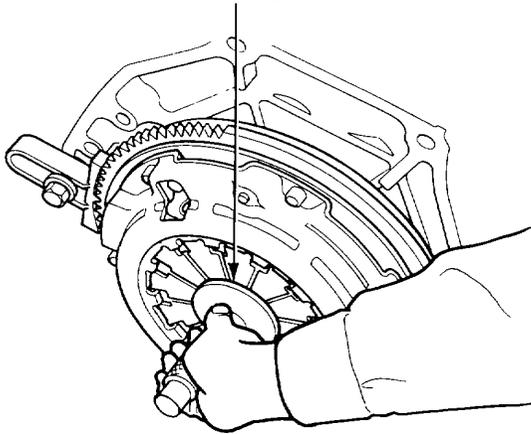
(cont'd)

# Flywheel and Clutch

## Installation (cont'd)

5. Insert the Clutch Disc Alignment Tool in the splined hole in the clutch disc.

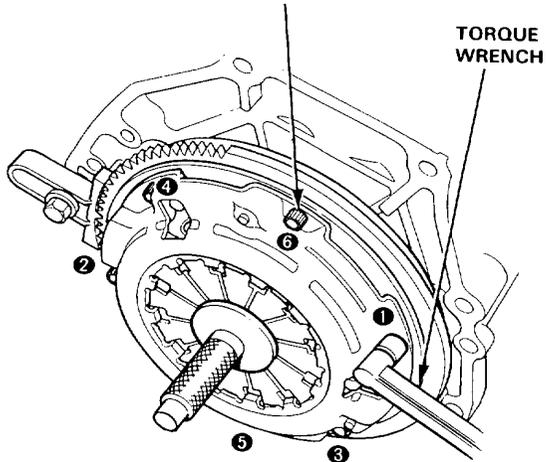
CLUTCH DISC ALIGNMENT TOOL  
07JAF-PM70100



←  
Crankshaft  
side

6. Torque the bolts in a crisscross pattern as shown. Tighten them two turns at a time to prevent warping the diaphragm spring.

8 x 1.25 mm  
26 N·m (2.6 kg-m, 19 lb-ft)



7. Remove the Alignment Tool and Ring Gear Holder.