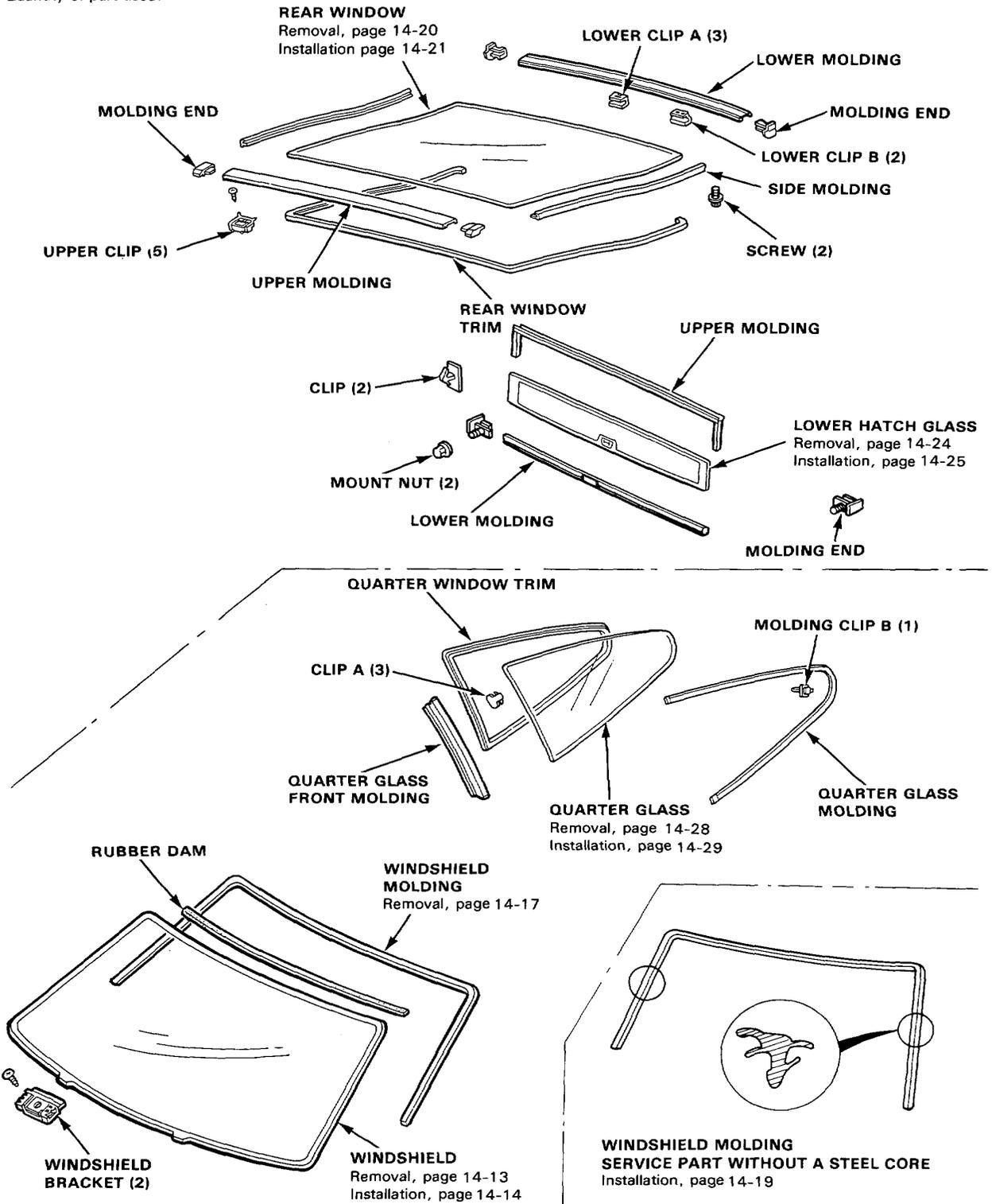


Windshield, Rear Window Glass, Lower Hatch Glass, Quarter Glass

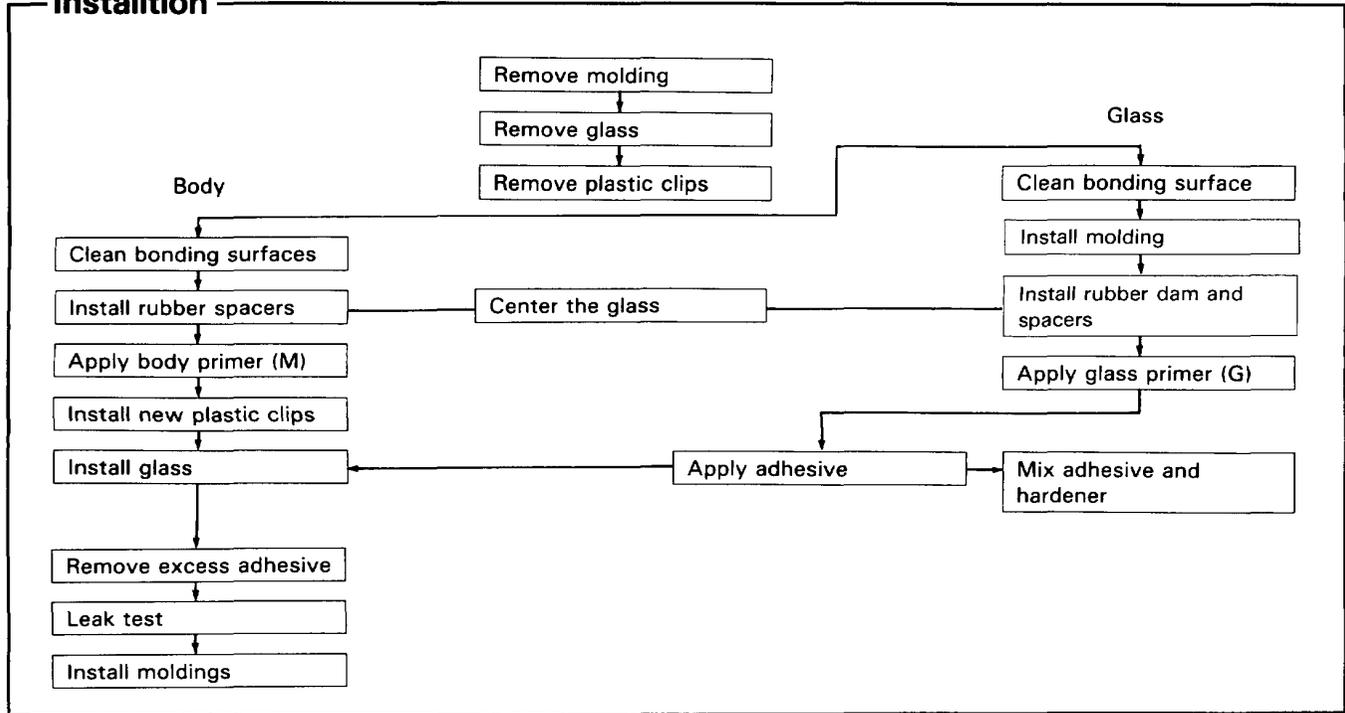
Index

(): Quantity of part used.





Installation



Parts

Part Number	Contents	Comment
Adhesive kit – Low temperature 08718–99960 High temperature 08718–99961	Adhesive sealant (500 g) Hardener (75 g) Glass primer G (20 g) Body primer M (20 g) Piano wire (0.6φ x 1 m (3f)) Gauze Cartridge Sponge	For glass primer (G) For applying primers

Tools

Tool/Material	Remarks
Glass or steel plate	To mix adhesive and hardener on
Putty knife	To mix adhesive and remove excess
Caulking gun	To apply bead of adhesive to windshield
Suction cups	To install windshield
Knife	To scrape bonding surface around window opening
Awl	To make hole through existing adhesive for piano wire
Two wood sticks	To hold piano wire
Toluene or alcohol	To clean bonding surfaces

Windshield, Rear Window Glass, Lower Hatch Glass, Quarter Glass

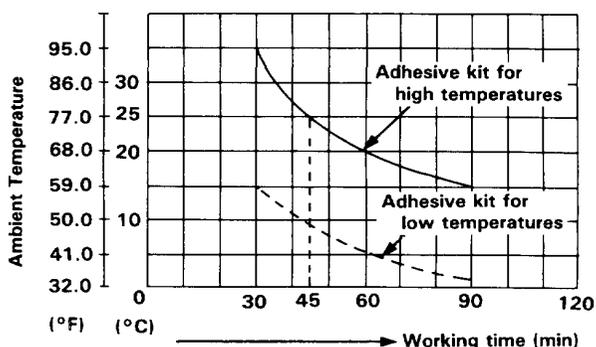
Workable Time

Adhesive workable time varies widely according to temperature, so choose the correct adhesive kit for the temperature range you will be working in.

After mixing and applying adhesive, you should install the windshield within the time shown on the chart.

For example, when the ambient temperature is 25°C (77°F), the glass should be installed within 45 minutes using the high temperature type adhesive.

Kit part numbers and contents are listed on the page before.



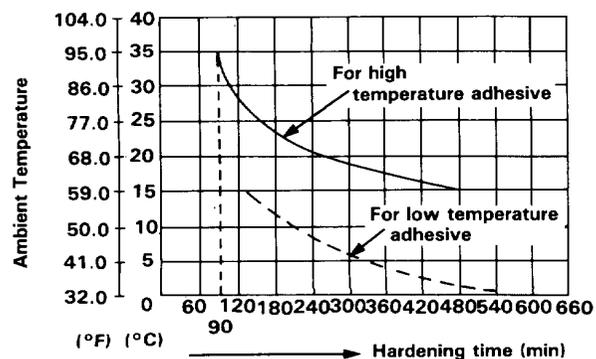
Notes

- Both kits have two types of adhesive primer: one for the body (metal), and one for glass.
- Always use new genuine Honda adhesive, or equivalent.
- Do not use the adhesive if 6 months have elapsed since date of manufacture.
- Store adhesive in a cool, dry place.
- Open only immediately before you are going to use it.

Hardening Time

Hardening time can be shortened by heating with infrared light.

For example, the adhesive will start to harden within 270 minutes mixing at 20°C (63°F). If however, it is heated to 35°C (95°F), it will start to harden within 90 minutes.



Broken Glass Removal

Remove as much broken glass as possible with a vacuum cleaner. Blow out the glass in the heater and behind the dashboard with low pressure compressed air:

WARNING Wear eye protection while using the air gun.

1. Set the temperature control knob to COLD.
2. Push the HEAT button on the function panel.
3. Make sure the recirculation button is out (OFF).
4. Blow compressed air through the defroster center vent outlet.
5. Remove the blower duct, and remove any glass from the air mix chamber.
6. Remove the any glass from the top of the vent/defrost door.
7. Remove any glass from top and bottom of carpet and seats with a vacuum cleaner.

NOTE: It is recommended to remove the seats to shake off any glass (page 14-46).