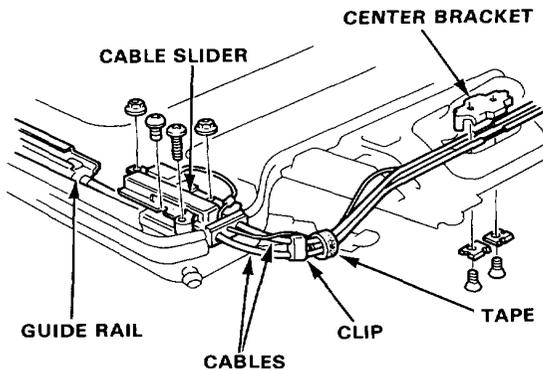




Cable Removal

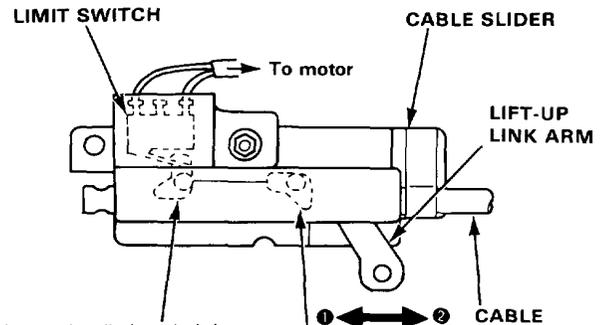
1. Remove the frame (page 14-39) and the motor (page 14-41).
2. Remove the guide rails (page 14-42).
3. Remove the screws and center bracket, then pry off all cable clips.
4. Take the cable slider off the frame by removing the 2 nuts and 2 screws.



5. Carefully remove the cables being sure not to bend the cable pipes.

Cable Installation/Inspection

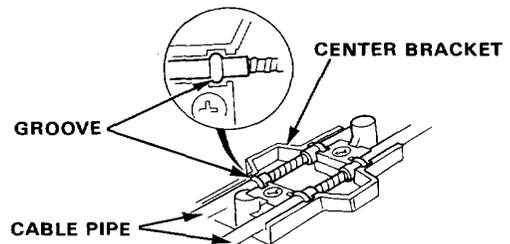
1. Check the cables for wear or damage.
2. Apply molybdenum disulfide grease to the cables. Route the cables through the cable pipes.
3. Check operation of the cable slider.



Check that limit switch is actuated by holder when arm is moved in direction ①

Check that holder is recessed when arm is moved in direction ②.

4. Apply adhesive to the cable pipe grommets and guide rail mount faces of the frame (page 14-40).
5. Attach the cables to the guide rails, then install them on the frame. Secure the cable pipes with the center bracket and clips.



NOTE: Check that the center bracket is not tilted. If it is tilted, check the cable pipes for deformation or improper installation.

