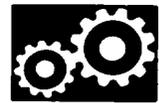
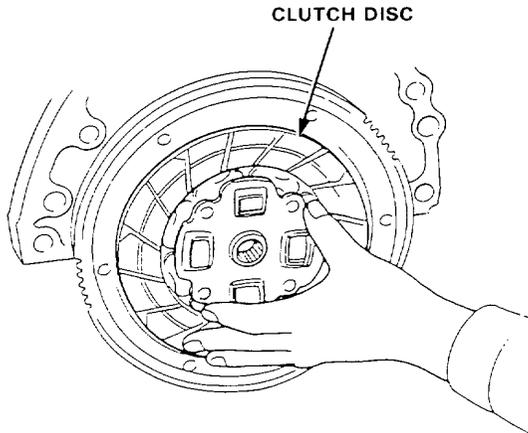


Clutch Disc



Inspection

1. Inspect lining of the clutch disc for signs of slipping or oil. Replace it if it is burned black or oil soaked.



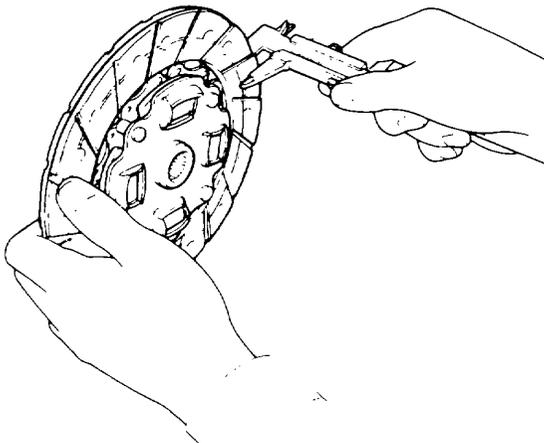
2. Measure the clutch disc thickness.

CLUTCH DISC

Clutch Disc Thickness:

Standard (New): 8.1–8.8 mm (0.319–0.346 in.)

Service Limit: 5.7 mm (0.224 in.)

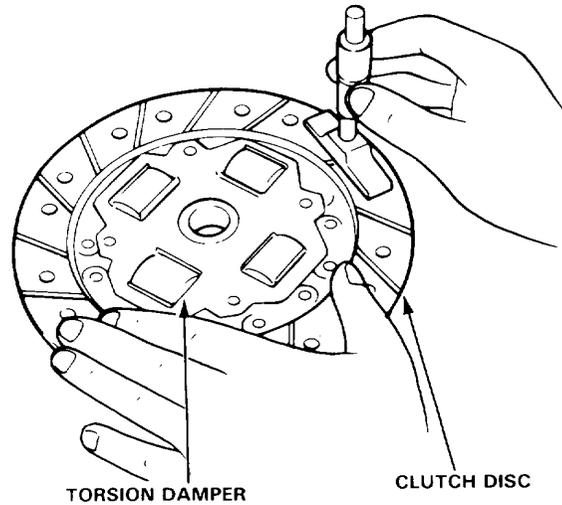


3. Check for loose rubber torsion dampers. Replace the clutch disc if any are loose.
4. Measure the depth from the lining surface to the rivets, on both sides.

Rivet Depth:

Standard (New): 1.3 mm (0.051 in.) min.

Service Limit: 0.2 mm (0.008 in.)



5. Measure the clutch plate runout with the mainshaft and a dial indicator.

Clutch plate runout:

Standard: 0.8 mm (0.031 in.) max.

Service Limit: 1.0 mm (0.039 in.)

